## **GPR30/31 Drum Unit**

Differences between New & Old Versions of OEM Drum Units Structure

There are two DIFFERENT versions of the drum unit:

- Old version has a metal core OEM cores USE 5234 to rebuild.
- New version is plastic USE 5235 to rebuild OEM also changed to plastic.





## 1. Change on main structure:



**New Version** 



Old Version



Old version is with metal frame



## 2. Change on drum cleaning blade:

The old version is held by springs, and the new version is fastened on the plastic frame, and so the working methods of the new version and old version of the cleaning blade are different.



## 3. Change on primary charge roller:

The roller shaft specification of the new version is different from the old version.

